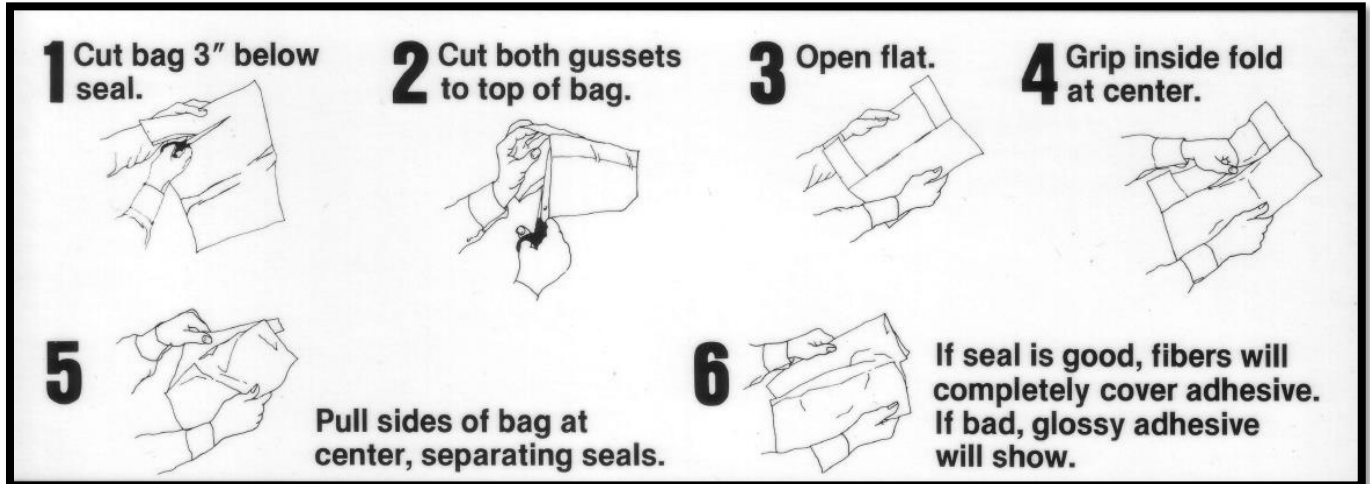


# TECHNICAL BULLETIN

## Inspection Procedure for Pinch Bottom (PB) Closures



**Purpose:** Instruct the user on the proper technique for inspecting a pinch bottom (PB) hot melt closure by tearing down and inspecting for the degree of fiber tear.



**1** Cut bag 3" below seal.

**2** Cut both gussets to top of bag.

**3** Open flat.

**4** Grip inside fold at center.

**5** Pull sides of bag at center, separating seals.

**6** If seal is good, fibers will completely cover adhesive. If bad, glossy adhesive will show.

